

## 1. Product Name

PrimeLock Epoxy Primer

## 2. Distributed by EPDM Coatings

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URL: [www.epdmcoatings.net](http://www.epdmcoatings.net)



## 3. Product Description

PrimeLock Epoxy Primer is a 2 component, fast cure, epoxy roofing primer for asphalt, concrete, metal and single ply roofs such as EPDM & TPO membranes.

- ☆ Superior adhesion to various substrates.
- ☆ Cures to a solvent and vapor resistant film.
- ☆ Excellent alkali resistance. Good solvent resistance. Fair acid resistance
- ☆ May be used as a sealer for built up and modified bitumen roofs.
- ☆ Easy to use, non-toxic and California VOC-compliant water-based primer.

## 4. Technical Data

See table on the following page.

## 5. Installation

- ☆ Ready to use. Thinning is not necessary. Mix well before using.
- ☆ Roof must be clean, dry and free of any oil, grease, dirt or loosely adhered coating. Bare surfaces must be prepared and checked for compatibility.
- ☆ Follow our roof restoration procedures and always perform an adhesion test.
- ☆ Equipment: polyester brush, roller, 3000psi, 2gpm airless sprayer with a .017 tip. Do not leave coating in spray guns, hoses and pumps for prolonged periods.



## 6. Availability & Cost

This product is available directly from EPDM Coatings and our authorized distributors.

## 7. Maintenance

Read our Care and Maintenance Guidelines.

## 9. Technical Services

Contact EPDM Coatings for technical support.

## 10. Filing Services

Additional product information is available from EPDM Coatings.

## 11. PrimerLock Epoxy Primer Technical Data

### Property

### Value

Application Temperature 55°F (and rising) - 100°F. Less than 85% relative humidity

Clean Up Water

Color Black and Tan

Coverage 0.5 gal/100SF - 0.75 gal/100SF. Depending on surface proosity.

Dry Time 45mins @ 100°F, 1.5 hours @ 75°F, 3 hours @ 55°F.  
May be extended by thinning with water

Flash Point None

Packaging 5 gallon pail

Shelf Life 12 Months @ 40°F-90°F

Solids by Volume 44.5% ±2%

Solids by Weight 60.5% ±2%

VOC 200°F when mixed